



TECHNICAL SAFETY BULLETIN

TSB No. 2104

STATUS: INITIAL RELEASE

SUBJECT: DUST COVER BOLTS - TORQUE

PRIORITY: 3-GENERAL

RELEASE DATE: 12/21/21

KEYSTONE TECHNICAL BULLETIN INFORMATION

The bulletin was established to provide updated information regarding installation of the dust cover bolts for cluster drill assembly.

BULLETIN DETAILS

The dust cover bolts are used to secure the dust covers to the backhead of the hammer. Proper pre-load is required to prevent premature failure. Follow the guideline below when installing the dust cover bolt:

- The recommended torque;
 - 1,350ftlb – when using anti-seize or other lubricants
 - 1,500ftlb – when dry (nothing applied)

RELATED EQUIPMENT

Keystone Cluster Drills, Keystone Hole Openers, Keystone Core Barrels